

FOLDED

design Raw Edges

colours

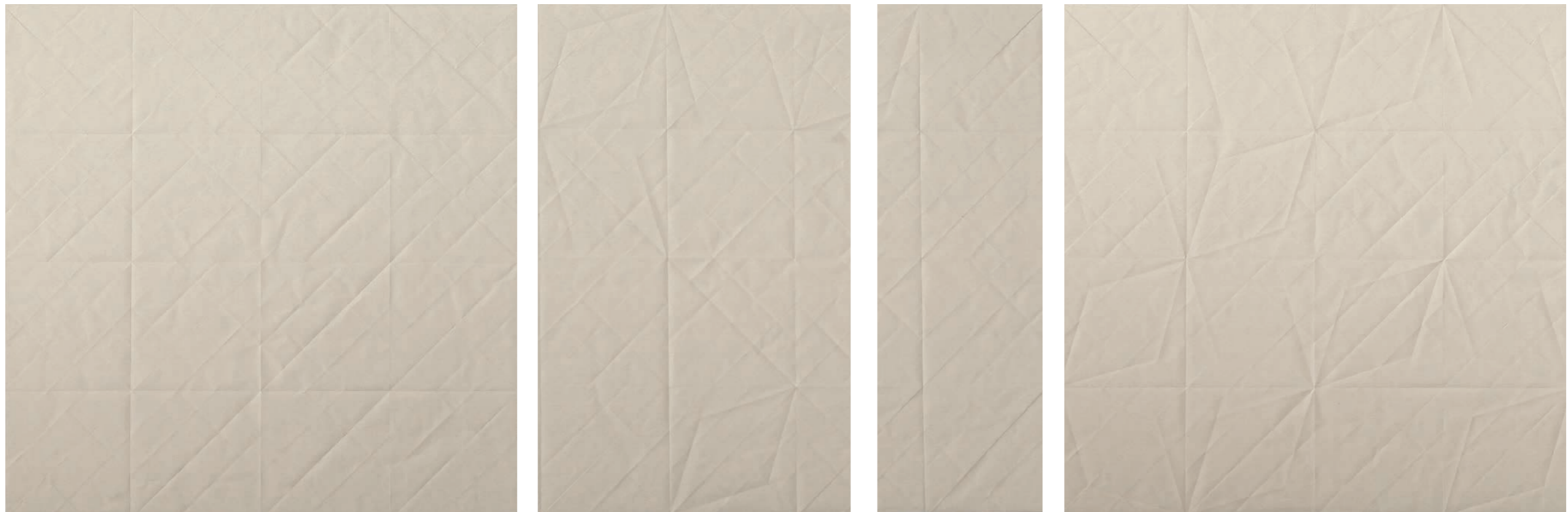
sizes

technical features

packing

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FOLDED / textures



3 pattern miscelati random nella scatola / 3 patterns randomly mixed into the box

FOLDED / sizes

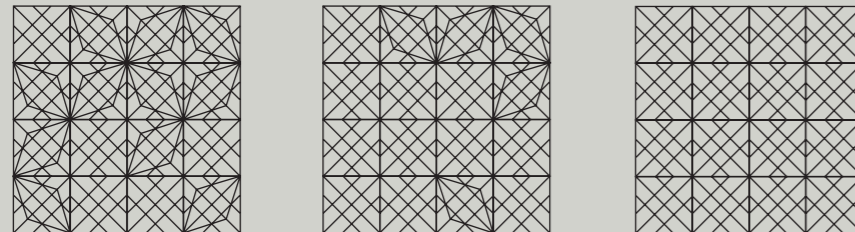
design Raw Edges 2010

production industrial

material gres porcellanato ad impasto omogeneo. Superficie morbida, leggermente spazzolata che non riflette la luce
homogeneous porcelain stoneware. Smooth surface without any reflection as softly brushed.

thickness 10

*misure nominali - nominal sizes

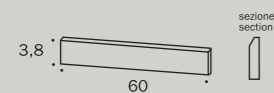


60-60

* 23 5/8" - 23 5/8"

3 pattern miscelati random nella scatola
3 patterns randomly mixed into the box

complementary pieces



3,8-60

*2" - 23 5/8"

battiscopa - skirting



V1

variazione uniforme
uniform variation

FOLDED / technical features and packing

BIA GROUP

norma standard	caratteristiche features	valore prescritto value required	folded
ISO 10545/3	assorbimento d'acqua water absorption	<0,5%	0,5%
ASTM C373		<0,5%	0,5%
EN 101	durezza superficiale (scala mohs) surface hardness (scala mohs)	> 5	7
ISO 10545/9	resistenza agli sbalzi termici resistance to thermal shock	nessuna alterazione visibile no visible alteration	resiste resistant
ASTM C484		no samples must show visible defects	unaffected
ISO 10545/12	resistenza al gelo frost resistance	nessuna alterazione visibile no visible alteration	resiste resistant
ASTM C1026		unaffected	unaffected
ISO 10545/13	resistenza agli attacchi chimici resistance to chemical attacks	nessuna alterazione visibil no visible alteration	resiste resistant
ASTM C650			unaffected
ISO 10545/4	resistenza alla flessione breaking strength	≥35 N/mm2	61,2 N/mm2
DIN 51130 - 04		valori medi 6° ÷ 10° 10° ÷ 19° 19° ÷ 27°	R9 R10 R11 R9
ASTM C1028	scivolosità anti-slip	> 0,60	dry 0,78 wet 0,60
ISO 10545/14	resistenza alle macchie stains resistance	≥ classe 3	4

LEED CERTIFICATION 4.1 25% recycled material

sistema produttivo con certificazione ambientale ISO 14001 : 2004
environmental management system ISO 14001 : 2004

formato size	pz-mq pcs-sqm	pz-scat. pcs-box	mq-scat. sqm-box	scat.-pal. box-pal.	kg-scat. kg-box	kg-pal. kg-pal.	mq-pal sqms-pal
60-60	2,77	3	1,08	40	25,27	1020	43,20
battiscopa 3,8-60	-	10	6 ml	-	5,00	-	-

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FOLDED XL

design Raw Edges

sizes and colours

technical features

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design Raw Edges 2017

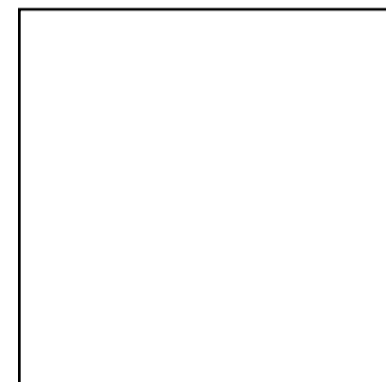
production industrial

material gres porcellanato non smaltato ad impasto omogeneo
unglazed homogeneous porcelain stoneware

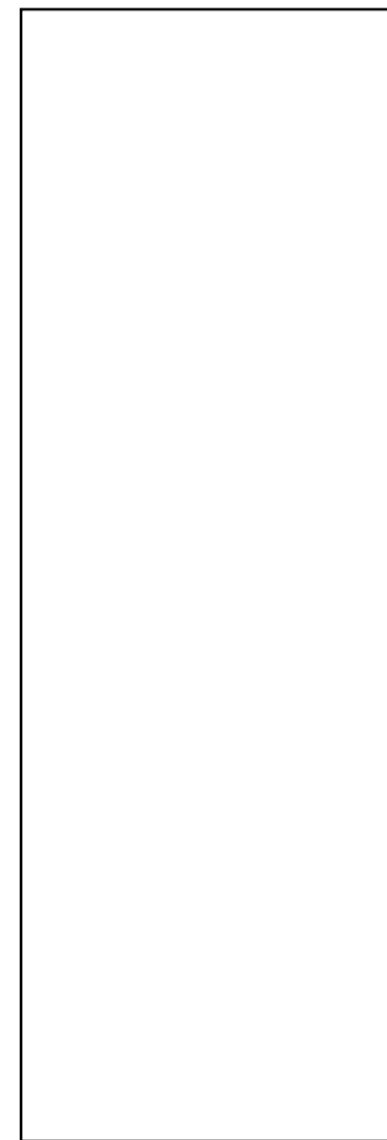
thickness 5,6 mm

*misure nominali/nominal sizes

Dimensioni/Sizes



100-100 cm
* 39,4"-39,4"



100-300 cm
* 39,4"-118,1"

Stucco/Grout



Calce 01

NORMA STANDARD	CARATTERISTICHE FEATURES	VALORE PRESCRITTO VALUE REQUIRED	FOLDED XL
ISO 10545/2	DIMENSIONI/SIZES lunghezza e larghezza/length and width spessore/thickness rettezza degli spigoli/ straightness of edges ortogonalità/wedging planarità/flatness	± 0,6% ± 5% ± 0,5% ± 0,5% ± 0,5%	Conforme In conformity with standard
ISO 10545/3	assorbimento d'acqua water absorption	< 0,5%	Conforme In conformity with standard
ISO 10545/6	resistenza all'abrasione profonda resistance to deep abrasion	≤ 175mm ³	Conforme In conformity with standard
ISO 10545/9	resistenza agli sbalzi termici resistance to thermal shock	nessuna alterazione visibile no visible alteration	Resiste Resistant
ASTM C484		no samples must show visible defects	Unaffected
ISO 10545/12	resistenza al gelo frost resistance	nessuna alterazione visibile no visible alteration	Resiste Resistant
ISO 10545/13	resistenza agli attacchi chimici resistance to chemical attacks	nessuna alterazione visibile no visible alteration	Resiste Resistant
DIN 51130-04		valori medi 6÷10° R9 10÷19° R10 19÷27° R11 27÷35° R12 > 35° R13	R10
DCOF		> 0,42	0,68
LEED CERTIFICATION 4.1 Sistema produttivo con certificazione ambientale ISO 14000 e ISO 9001 Environmental management system ISO 14000 and ISO 9001			30% pre-consumer recycled material



Packing

FORMATO SIZES	PZ-MQ PCS-SQM	PZ-SCAT. PCS-BOX	MQ-SCAT. SQM-BOX	SCAT.-PAL BOX-PAL.	KG-SCAT. KG-BOX	KG-PAL. KG-PAL.	MQ-PAL. SQMS-PAL.
100-300 cm	0,33	1	3	13	42,6	554	39
100-100 cm	1	2	2	25	28,4	710	50

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